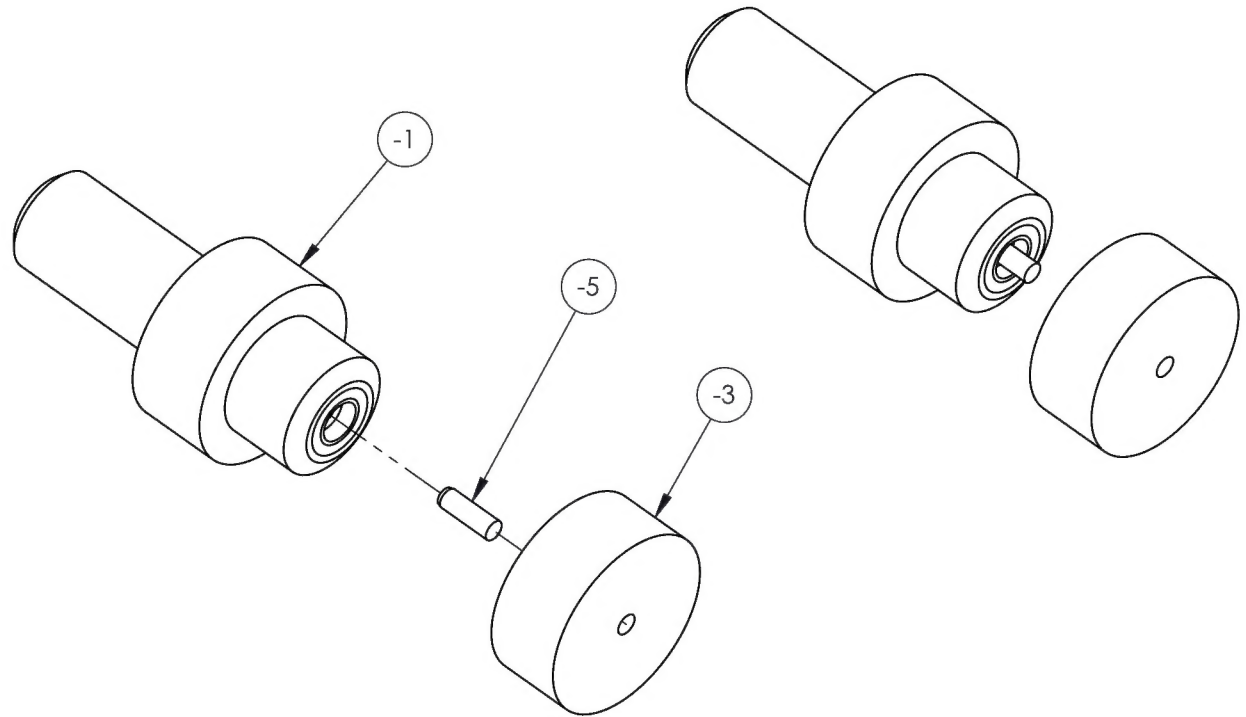
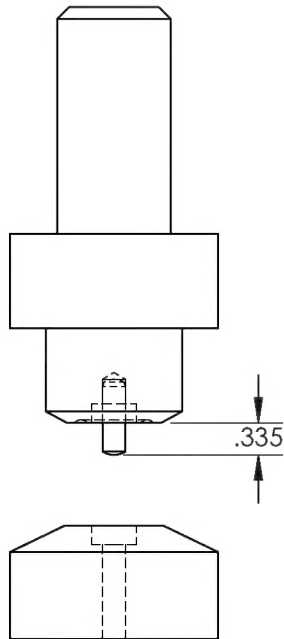



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



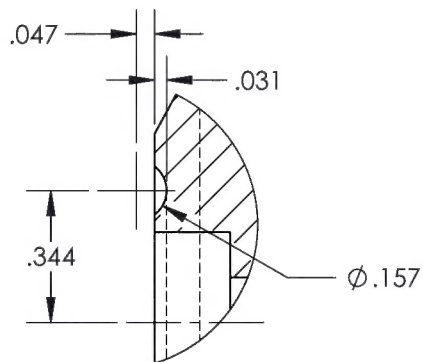
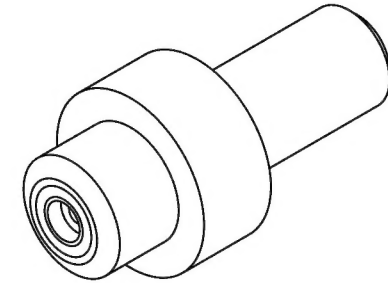
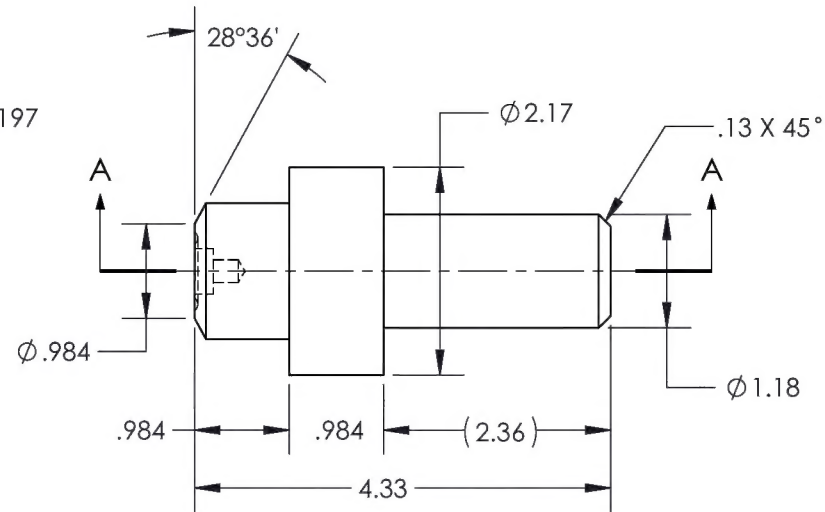
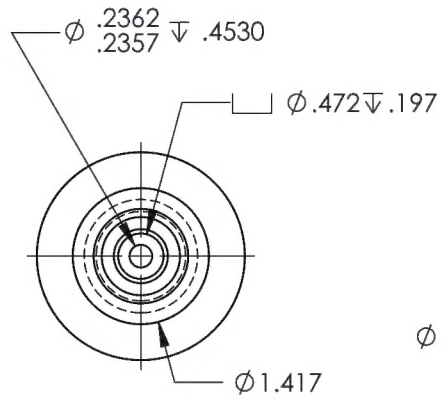
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	TOP PRESS	01	Ø2-1/4 X 4-3/8	2
			-3	1	BASE	01	Ø2-1/4 X 1-1/4	3
		B/O	-5	1	DOWEL PIN	STEEL	6mm X 20mm MCMaster-CARR #91595A452	1

 RED BARN MACHINE	
TITLE PRESS STAKING TOOL	
DWG NO. RBE671000702	REV
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/13/2012
SHEET 1 OF 3	

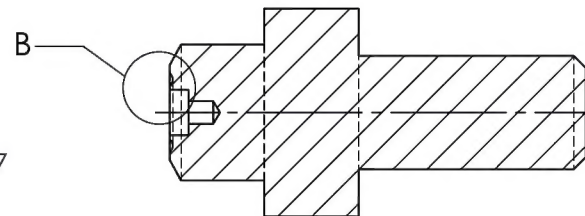
APPROVED	<i>D Weil</i>
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
EUROCOPTER	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



DETAIL B
SCALE 2 : 1



SECTION A-A

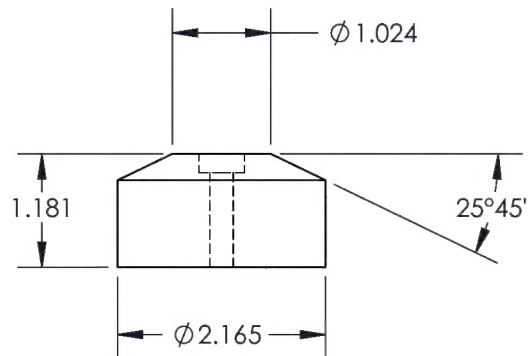
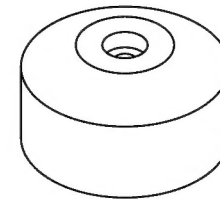
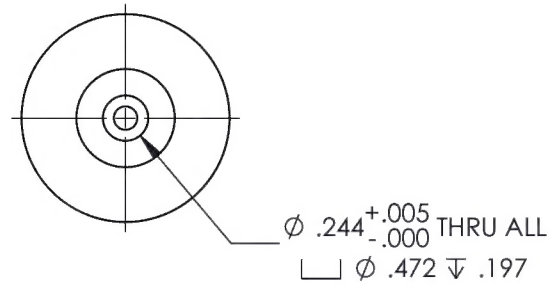
①
TOP PRESS

RED BARN MACHINE	
PRESS STAKING TOOL	
TITLE	
DWG NO.	RBE671000702-1
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/13/2012
SHEET 2 OF 3	

APPROVED	<i>D Weil</i>
HEAT TREAT	58-62 RC
FINISH	BLACK OXIDE
SPEC	
USED ON MODEL	
EUROCOPTER	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



③

BASE

 RED BARN MACHINE	
TITLE PRESS STAKING TOOL	
DWG NO. RBE671000702-3	REV
MAT'L 01 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT 58-62 RC FINISH BLACK OXIDE SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2 DATE 6/12/2012	USED ON MODEL EUROCOPTER SHEET 3 OF 3